

Date: Tuesday, 19/08/2008 4:07:45 PM
 User: Julie Lecocq

Process Sheet

TALMAR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SHORT D-PAD ASSY
 Job Number : 41516
 Estimate Number : 13391
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run : 40096
 Written By :
 Checked & Approved By : JULIO 8.20
 Comment : est rev A new issue 08.06.19 EC verified: DD

Part Number : PB674300183
 Drawing Number : B67-43001 P.12
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 29 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

2.0 PB6743001185 D-Pad Back Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 D-Pad Back Plate
 batch: B41566 ✓ ST SP 08.09.11 (20x)

3.0 PB6743001189 D-Pad Face



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 D-Pad Face
 batch: B41567 ✓ WIPSP 08.09.12 (20x)

4.0 ✓ PB6743001193 D-Pad Base



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 D-Pad Base
 batch: B41569 ✓ SP 08.09.12 (20x)

5.0 ✓ PB6743001339 D-Pad Top



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)
 D-Pad Top
 batch: B41575 ✓ SP 08.09.12 (20x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT D-PAD ASSY

Job Number: 41516

Part Number: PB674300183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble and weld as per dwg B67-43001 (QSI004)

SP 08.09.15

(202)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush only on side of -193

SP 08.09.15

(202)

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

Cpl 08-09-15 B.E

(X20)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/15 (X20)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M 102316

START TIME:

2:10pm

OVEN TEMPERATURE:

320°F

FINISH TIME:

2:40pm

M 08-09-16

(X20)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M 08/09/17

(20X)

12.0

PG

PURCHASING



Comment: SEND TO TALMAR FOR FOAM AND FABRIC

C 08/09/19 710: 7202 (X20)

S 08/09/17 (X20)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

P 08/12/06 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:45 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT D-PAD ASSY

Job Number: 41516

Part Number: PB674300183

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

808/10/07 (20)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

808/10/07 (20)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08 70

Job Completion



MF 08-1607

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

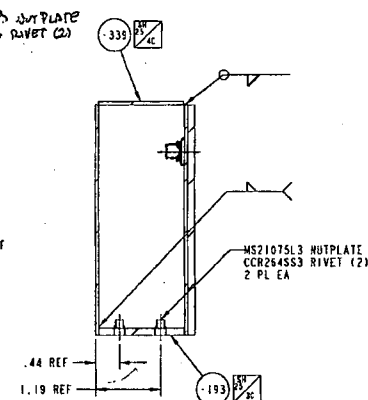
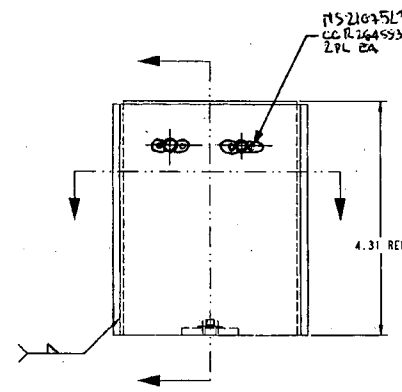
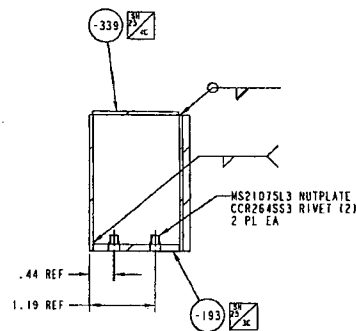
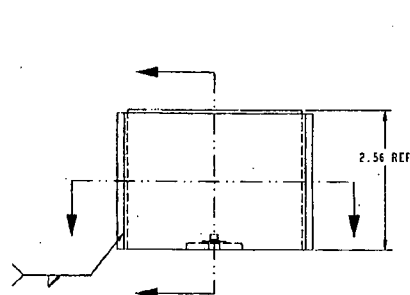
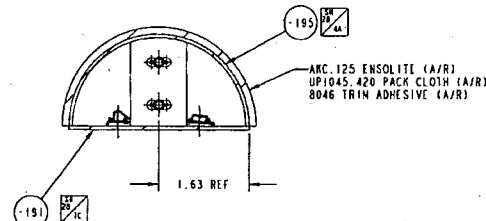
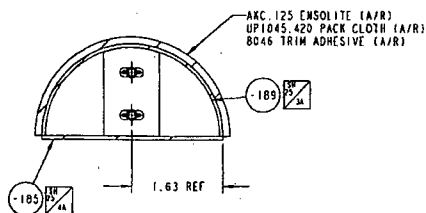
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED



⑥ -83 SHORT D-PAD ASSEMBLY

SCALE 1.000

② -85 LONG D-PAD ASSEMBLY

SCALE 1.000

PREMIER AVIATION, INC.
5002 Ardmore Parkway, Grand Prairie, Texas 75052
SIZE: COMP. DRAWING NO. PART NO. SHEET 12 OF 45
D OSUV8 B67-43001 86

ORIGINAL

WORK ORDER
NO. 44570
SUBJECT TO A/E/ST/PT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
email: info@tulmar.com

Packing Slip No.
30330
Ship Date
3 Oct-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21999	19-Sep-08	CDART100	Barney Bangs	R01-30330
Customer PO Number	Ship Via	PPD/COL	Qty Backordered	
PO00007202	Pick-Up			
Item No.	Qty	UOM	Qty Shipped/Returned	Description
8421-105	10	EA	10	Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 10
8421-106	10	EA	10	Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 10
8421-102	12	EA	12	Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR Lot No: BATCH0000000004 Qty: 12
8421-101	20	EA	20	Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 20

S
oskolotz

Handwritten signature/initials

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-30330

Ship Date

3-Oct-08

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Main Finished Goods Location

Buyer=Chantal Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Order No.

21999

Order Date

19-Sep-08

Customer PO Number

P000007202

Item No.

Description

Customer No.

CDART100

Ship Via

Pick-Up

Qty

UOM

Qty Shipped/Returned

Qty Backordered

Sales Rep.

Barney Bangs

Packing Slip No.

30330

8421-106

10

EA

10

Dart Blade Fold Kit - Pad #7/

Drawing No: (Ref B67-43001-69 Rev B1)

DWG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 10

8421-105

10

EA

10

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

DWG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 10

8421-101

20

EA

20

Dart Blade Fold Kit - Pad #2/

Drawing No: (Ref B67-43001-83 Rev B1)

DWG Rev: NR

Comments:

Lot No: BATCH0000000003 Qty: 20

8421-102

12

EA

12

Dart Blade Fold Kit - Pad #3/

Drawing No: (Ref B67-43001-85 Rev B1)

DWG Rev: NR

Comments:

Lot No: BATCH0000000004 Qty: 12

8
08/10/07

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-30330

Ship Date

3-03-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to the specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

K. Lavoie

Authorized Inspector

10/03/2008

Date



J. ENNIS FABRICS LTD

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems
Fax: 613-632-2030
Attention: Sandra Nadeau
Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-58 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq. Yd. /Product Weight is 10.94 oz per Lin. Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating (approximately 0.65 oz/ Sq. Yd. (18.5g/sq. yd.))

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507

Sincerely,
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

used Form: B 67 43001-109

- 73

- 81

10/20/06